

11/4/2015

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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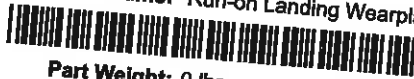
D4364-041
Job Sheet 202836



Part No: D4364-041

Job Qty: 4 pcs

Part Name: Run-on Landing Wearplate Fwd



Part Weight: 0 lbs

Job Created: 11/4/19

Due Date: 11/29/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description:

Note: DWG REV C IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC IPP REV:B 14.04.22 DWG B DD VERF:JLM IPP
REV:C 15.10.16 AS PER DWG REV:C1 DD VERF:JLM IPP REV:D 16.06.17 DWG.C DD VERF:JLM

Ship Via:

Bill of Materials

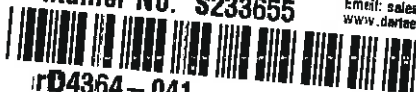
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
150	Large Fab - Welded Assy-1	4 pcs	11/29/19	11/29/19	0.00	9.52	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
160	QC 9	4 pcs	11/29/19	11/29/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
170	QC 5	4 pcs	11/29/19	11/29/19	0.00	0.00			



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Container No: S233655



Job No: D4364-041

Job No: 202836

Serial No/Batch: S233655

Revision:
Operator:

					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
180	Spray Paint - 2 - B4B	4 pcs	11/29/19	0.00 0.67	Spray Paint - 1 - B4B	DAS 41 NOV 21 2019
190	QC 5	4 pcs	11/29/19	0.00 0.00	QC 5 - 10	3-89
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS 40
					QC 5 - 40	NOV 22 2019 9-89
					QC 5 - 61	
					QC 5 - 81	
200	Packaging 3-1 - Stock - B4B	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	FP-002 42 14-11-22
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	

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				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	4 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 150 - (Weld per dwg A/R S.S. rod Batch: <i>MB6535</i>) Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds) 170 - (QC5- Inspect part completeness to step on W/O) 180 - 1-SPRAY TEXTURED COATING <i>5227557</i> 190 - (QC5- Inspect part completeness to step on W/O) 200 - (Identify as per dwg & Stock Location: _____) 210 - (QC21- Final Inspection - Work Order Release)					NOV 25 2019 DAS 21 9-59
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4364-1	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	<i>5214546</i> <i>5228927</i>	
D4365-041	Bar Weldment	4 pcs (1 ea)	150-Large Fab - Welded Assy-1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
150-Large Fab - Welded Assy-1	D4364-1	4	8	0	
	D4365-041	4	13	0	
Part Specifications					
Specifications could not be found.					

Plex 11/4/19 1:21 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality		DEPARTMENT/PROCESS		MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up					
Completed By		Lead hand / Supervisor					
QC / QA Coordinator		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					